# **RMA** series

Roll forming



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Automatic NC-controlled 2-roll roll-forming machine, suitable for integration into an automated production line.

### Process

The roll-forming process runs fully automatically under program control and guarantees a high level of repeatability. All process parameters can be stored for later use.

## Automation

The system can be automated by combining it with a stacker and a destacker unit.

# **Multiple production**

Multiply your output: depending on the plate size, several components can be roll formed at the same time.

#### **Top results**

By using a top roller with support, even smaller tube diameters can be produced to the highest quality.

The ideal solution for round tube shapes.

Ideal for integration into a fully automated production line or as a stand-alone solution.

	150/700	250/700	400/600	400/1000
Tube diameter	50 – 150 mm	80 – 250 mm	80 – 400 mm	80 – 400 mm
Tube length	80 – 700 mm	80 – 700 mm	80 – 600 mm	80 – 1,000 mm
Material thickness	0.4 – 1.5 mm	0.4 – 2.0 mm	0.4 – 2.0 mm	0.4 – 2.0 mm
Materials	Steel, stainless steel*			
Output	up to 360 tubes/h			

\* Other materials upon request.